

Performance[®] ADE #51

HEAVY DUTY CUTTING DRILLING & TAPPING FLUID

Product Code
267800101
Industrial Spraycans



LUBRICANT OIL

Heavy Duty Cutting Drilling & Tapping Fluid

This product is a cutting fluid in a spray can for direct application specially formulated for drilling, threading, reaming and severe machining of steel in severe working conditions. It contains EP additives that avoid welding of tool and part and built-up edge formation thanks to the anti-seize properties.

Performance ADE is directly applied to cutting operations of all kind of steels, included alloys, aluminum, stainless steel, titanium and nimonic. Not suitable for yellow metals. Suitable for medium and deep drawing for ferrous materials, stamping, extrusion, and stretching. The spray will form a foamy substance that will adhere to the surface and will start creeping into the work piece. Performance ADE is also available in a 500ml squeeze bottle.

Benefits:

- Longer tool life
- Less scrap/default products and production waste
- Decreases consumption
- Higher productivity
- Better part finishing
- Avoids welding between tool and part



e 400ml

Typical Performance Data

Property	Value
Appearance	Viscous liquid
Colour	Brown
Viscosity @ 40 °C, cSt	62-70
4-ball wear test, welding load, kgs	> 800

All performance data on this Technical Data Sheet are indicative only and can vary during production.