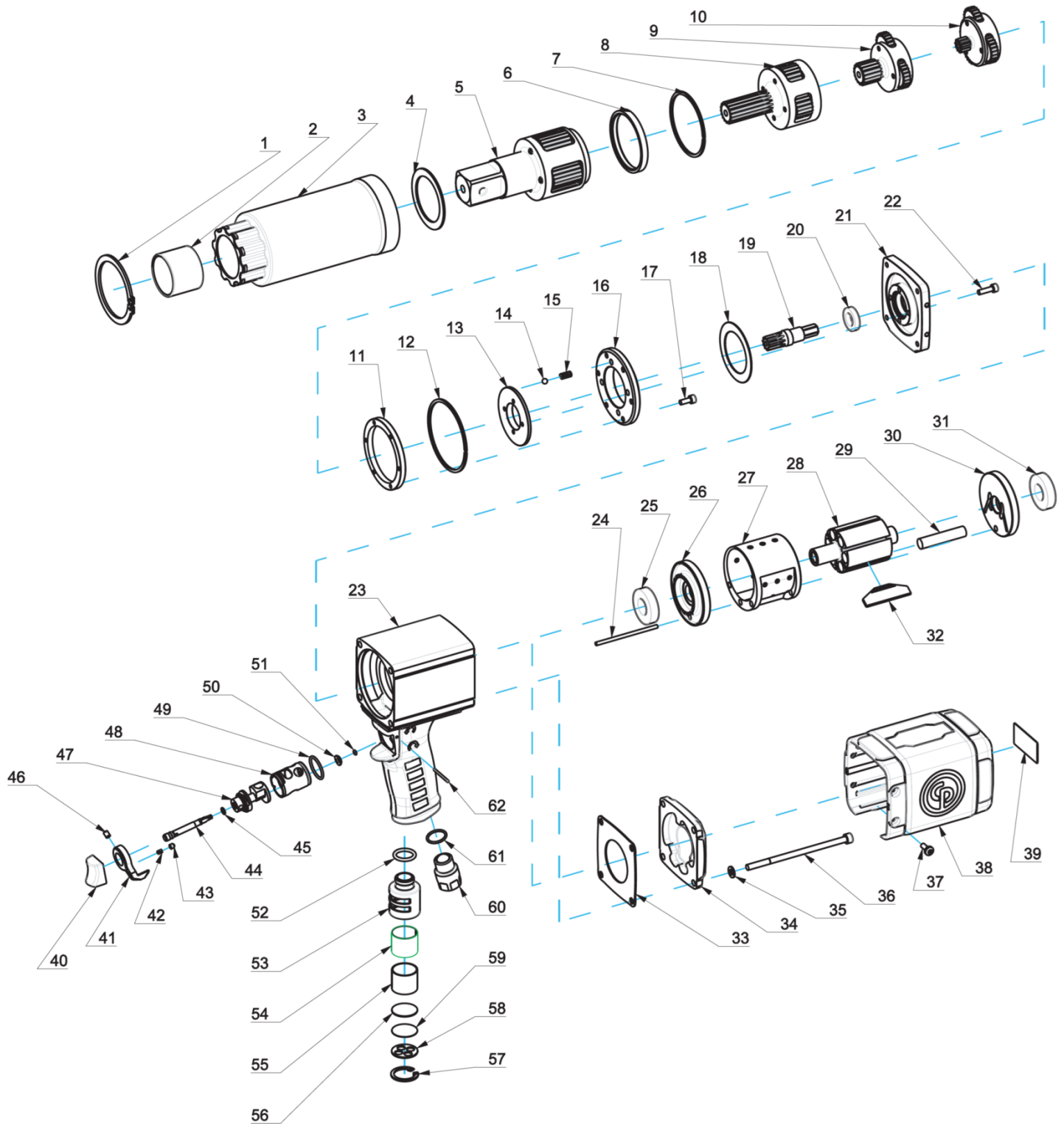




| Item | Glue / Grease |   | Tightening Torque |            |
|------|---------------|---|-------------------|------------|
| 17   | LOCTITE 243   | P | 5,0 N.m           | 3,7 ft.lb  |
| 22   | LOCTITE 243   | P | 4,9 N.m           | 3,6 ft.lb  |
| 36   | LOCTITE 243   | P | 4,0 N.m           | 3,0 ft.lb  |
| 37   | LOCTITE 243   | P | 2,0 N.m           | 1,5 ft.lb  |
| 46   | LOCTITE 222   | P | 1,2 N.m           | 0,9 ft.lb  |
| 60   |               | P | 70,0 N.m          | 51,6 ft.lb |

| Item     | Part No.          | Description                    | Qty |
|----------|-------------------|--------------------------------|-----|
| 2        | 6157851280        | Needle bearing                 | 1   |
| 3        | 6155657560        | Housing                        | 1   |
| 5        | 6154701950        | Planetary gear complete        | 1   |
| 6        | 6152611100        | Washer                         | 1   |
| 8        | 6154701970        | Planetary                      | 1   |
| 9        | 6154701980        | Planetary                      | 1   |
| 10       | 6154701990        | Planetary                      | 1   |
| 11       | 6156584320        | Ring                           | 1   |
| 19       | 6154900580        | Sun wheel                      | 1   |
| 20       | 6157531040        | Ball bearing                   | 1   |
| 13       | 6154201800        | Plate                          | 1   |
| 16       | 6155483050        | Adaptor                        | 1   |
| 18       | 6152611070        | Washer                         | 1   |
| 21       | 6155482990        | Plate                          | 1   |
| 26/30    | 6154201790        | End plate                      | 2   |
| 27       | 6154001760        | Cylinder                       | 1   |
| 28       | 6154261390        | Rotor                          | 1   |
| 29       | 6156701700        | Plug (Set of 6)                | 1   |
| 23       | 6153933570        | Motor housing                  | 1   |
| 34       | 6155657540        | Back plate                     | 1   |
| <b>A</b> | <b>6155657570</b> | <b>Housing small part kit</b>  |     |
| 35       |                   | Washer                         | 4   |
| 36       |                   | Screw                          | 4   |
| 46       |                   | Screw                          | 1   |
| 61       |                   | O-ring                         | 1   |
| 62       |                   | Bearing roller                 | 1   |
| <b>B</b> | <b>6154702000</b> | <b>Gear box small part kit</b> |     |
| 1        | 6156872040        | Circlip                        | 1   |
| 4        |                   | Shim                           | 1   |
| 7        |                   | Lock ring                      | 1   |
| 12       |                   | Circlip                        | 1   |
| 17       |                   | Screw                          | 6   |
| 14       |                   | Ball                           | 4   |
| 15       |                   | Spring                         | 4   |
| 22       |                   | Screw                          | 4   |
| <b>C</b> | <b>6155657580</b> | <b>Housing service kit</b>     |     |
| 33       |                   | Gasket                         | 1   |
| 42       |                   | Spring                         | 1   |
| 43       |                   | Retainer pin                   | 1   |
| 45       |                   | O-ring                         | 1   |
| 49       |                   | O-ring                         | 1   |
| 51       |                   | O-ring                         | 1   |
| 55       |                   | Filter                         | 1   |
| 56       |                   | Filter                         | 1   |

| Item     | Part No.          | Description                      | Qty |
|----------|-------------------|----------------------------------|-----|
| <b>D</b> | <b>6153993810</b> | <b>Motor service Kit</b>         |     |
| 25/31    |                   | Ball bearing                     | 2   |
| 24       |                   | Pin                              | 1   |
| 32       | 6154340750        | Rotor Blade (Set of 6)           | 1   |
| <b>E</b> | <b>6151431870</b> | <b>Reverse valve complete</b>    |     |
| 40       | 6153101150        | Push button                      | 1   |
| 41       | 6153101120        | Reverse knob                     | 1   |
| 42       |                   | Spring                           | 1   |
| 43       |                   | Retainer pin                     | 1   |
| 44       | 6151431880        | Valve pin                        | 1   |
| 45       |                   | O-ring                           | 1   |
| 47       |                   | Reversing valve                  | 1   |
| 48       |                   | Sleeve                           | 1   |
| 49       |                   | O-ring                           | 1   |
| 50       | 6152611090        | Washer                           | 1   |
| 51       |                   | O-ring                           | 1   |
| 62       |                   | Bearing roller                   | 1   |
| <b>F</b> | <b>6155740970</b> | <b>Silencer complete</b>         |     |
| 52       |                   | O-ring                           | 1   |
| 53       |                   | Silencer                         | 1   |
| 54       |                   | Net                              | 1   |
| 55       |                   | Filter                           | 1   |
| 56       |                   | Filter                           | 1   |
| 59       |                   | Net                              | 1   |
| 58       |                   | Cover                            | 1   |
| 57       |                   | Circlip                          | 1   |
| <b>G</b> | <b>6155483040</b> | <b>Adapter complete BSP 3/8"</b> |     |
| 60       |                   | Adapter                          | 1   |
| 61       |                   | O-ring                           | 1   |
| <b>G</b> | <b>6155489070</b> | <b>Adapter complete NPT 3/8"</b> |     |
| 60       |                   | Adapter                          | 1   |
| 61       |                   | O-ring                           | 1   |
| <b>H</b> | <b>6152110910</b> | <b>Cover Kit</b>                 |     |
| 37       |                   | Screw                            | 4   |
| 38       |                   | Cover                            | 1   |

| Part No.   | Accessories     |
|------------|-----------------|
| 6158131780 | Suspension yoke |

| Part No.   | Reaction bars       |
|------------|---------------------|
| 6158131810 | S type reaction arm |
| 6158131900 | Square bracket      |
| 6158131870 | Sliding drive       |
| 6158131840 | Steel space bar     |

| Part No.   | Documentation                      |
|------------|------------------------------------|
| 6159923670 | Safety information (tool)          |
| 6159923710 | Safety information (reaction bars) |
| 6159923680 | Product Instructions (tool)        |
| 8950900063 | Safety label                       |